

Executive EZ Dashboard Details

Tony's Desk (TM) [RIKER] 20051004_165635

ATDMCo

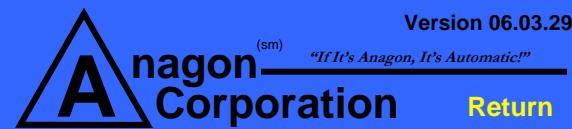
 Time Domain Solutions

Imagine This Application Continually Running On Your Conference Room Wall! Think About Its Impact!

2005-03-14 11:34:46

Floors		Products				Product Totals	
Floors	Baylek Systems Nashville, Tennessee	K Bell Technologies Palo Alto, California	Scandia Manufacturing San Luis, Mexico	BETA-TECH Communications KELANG, MALAYSIA	Product Totals		
	 DS3 Card, 4200-1011	Comms: 000:00:03 Activity: 005:05:26 Quality: 95.56% Cycle Time: 92.2 Hours Work-In-Process: 002 Shipments: 056 of 070	Comms: 000:00:03 Activity: 001:15:04 Quality: 95.38% Cycle Time: 123.5 Hours Work-In-Process: 003 Shipments: 048 of 055	Comms: 000:00:02 Activity: 012:46:14 Quality: 96.85% Cycle Time: 92.6 Hours Work-In-Process: 003 Shipments: 054 of 060	Comms: 000:00:00 Activity: 004:47:08 Quality: 97.33% Cycle Time: 94.3 Hours Work-In-Process: 005 Shipments: 063 of 065	Comms: 000:00:02 Activity: 005:58:27 Quality: 96.35% Cycle Time: 99.7 Hours Work-In-Process: 013 Shipments: 221 of 250	
	 OC3 Card, 4200-1012	Comms: 000:00:02 Activity: 001:27:08 Quality: 96.58% Cycle Time: 71.9 Hours Work-In-Process: 008 Shipments: 113 of 142	Comms: 000:00:03 Activity: 001:03:15 Quality: 94.35% Cycle Time: 95.9 Hours Work-In-Process: 003 Shipments: 092 of 100	Comms: 000:00:00 Activity: 001:42:30 Quality: 74.37% Cycle Time: 145.6 Hours Work-In-Process: 009 Shipments: 084 of 100	Comms: 000:00:02 Activity: 000:09:04 Quality: 95.56% Cycle Time: 80.7 Hours Work-In-Process: 008 Shipments: 115 of 140	Comms: 000:00:02 Activity: 001:05:28 Quality: 91.03% Cycle Time: 95.5 Hours Work-In-Process: 028 Shipments: 404 of 482	
	 DS1 Card, 4200-1014	Comms: 000:00:05 Activity: 009:31:26 Quality: 95.39% Cycle Time: 85.1 Hours Work-In-Process: 004 Shipments: 101 of 120	Comms: 000:00:04 Activity: 001:09:55 Quality: 94.39% Cycle Time: 89.0 Hours Work-In-Process: 009 Shipments: 095 of 100	Comms: 000:00:01 Activity: 002:37:23 Quality: 95.31% Cycle Time: 79.7 Hours Work-In-Process: 003 Shipments: 101 of 120	Comms: 000:00:00 Activity: 006:49:37 Quality: 94.50% Cycle Time: 84.7 Hours Work-In-Process: 004 Shipments: 117 of 140	Comms: 000:00:04 Activity: 005:02:05 Quality: 94.89% Cycle Time: 84.6 Hours Work-In-Process: 020 Shipments: 414 of 480	
	 4-Slot Chassis, 4200-1025	Comms: 000:00:04 Activity: 000:31:14 Quality: 94.67% Cycle Time: 63.7 Hours Work-In-Process: 004 Shipments: 055 of 060	Comms: 000:00:03 Activity: 008:50:13 Quality: 94.93% Cycle Time: 136.2 Hours Work-In-Process: 003 Shipments: 044 of 050	Comms: 000:00:02 Activity: 000:47:55 Quality: 91.77% Cycle Time: 73.2 Hours Work-In-Process: 003 Shipments: 051 of 055	Comms: 000:00:02 Activity: 000:19:51 Quality: 96.81% Cycle Time: 70.9 Hours Work-In-Process: 001 Shipments: 062 of 070	Comms: 000:00:02 Activity: 002:37:18 Quality: 94.64% Cycle Time: 83.3 Hours Work-In-Process: 011 Shipments: 212 of 235	
Floor Totals	Comms: 000:00:03 Activity: 004:08:48 Quality: 95.76% Cycle Time: 78.0 Hours Work-In-Process: 018 Shipments: 325 of 392	Comms: 000:00:03 Activity: 003:04:36 Quality: 94.62% Cycle Time: 104.6 Hours Work-In-Process: 018 Shipments: 279 of 305	Comms: 000:00:02 Activity: 004:28:30 Quality: 88.55% Cycle Time: 100.8 Hours Work-In-Process: 018 Shipments: 290 of 335	Comms: 000:00:02 Activity: 003:01:24 Quality: 95.70% Cycle Time: 82.8 Hours Work-In-Process: 018 Shipments: 357 of 415	Comms: 000:00:02 Activity: 003:40:50 Quality: 93.81% Cycle Time: 90.6 Hours Work-In-Process: 072 Shipments: 1251 of 1447		

Executive EZ Dashboard Details



Return

TONY'S DESK (TM) [PICARD] 20051115_151640

Executive EZ-Dashboard™ Global Operations 24x7

2005-03-14
09:39:35

Floors

Products

ATDMCo
Time Domain Solutions

Baylek Systems
Nashville, Tennessee

K Bell Technologies
Palo Alto, California

Scandia Manufacturing
San Luis, Mexico

BETA-TECH Communications
KELANG, MALAYSIA

DS3 Card, 4200-1011

OC3 Card, 4200-1012

DS1 Card, 4200-1014

4-Slot Chassis, 4200-1025

Comms: 000:00:02

Activity: 003:43:22

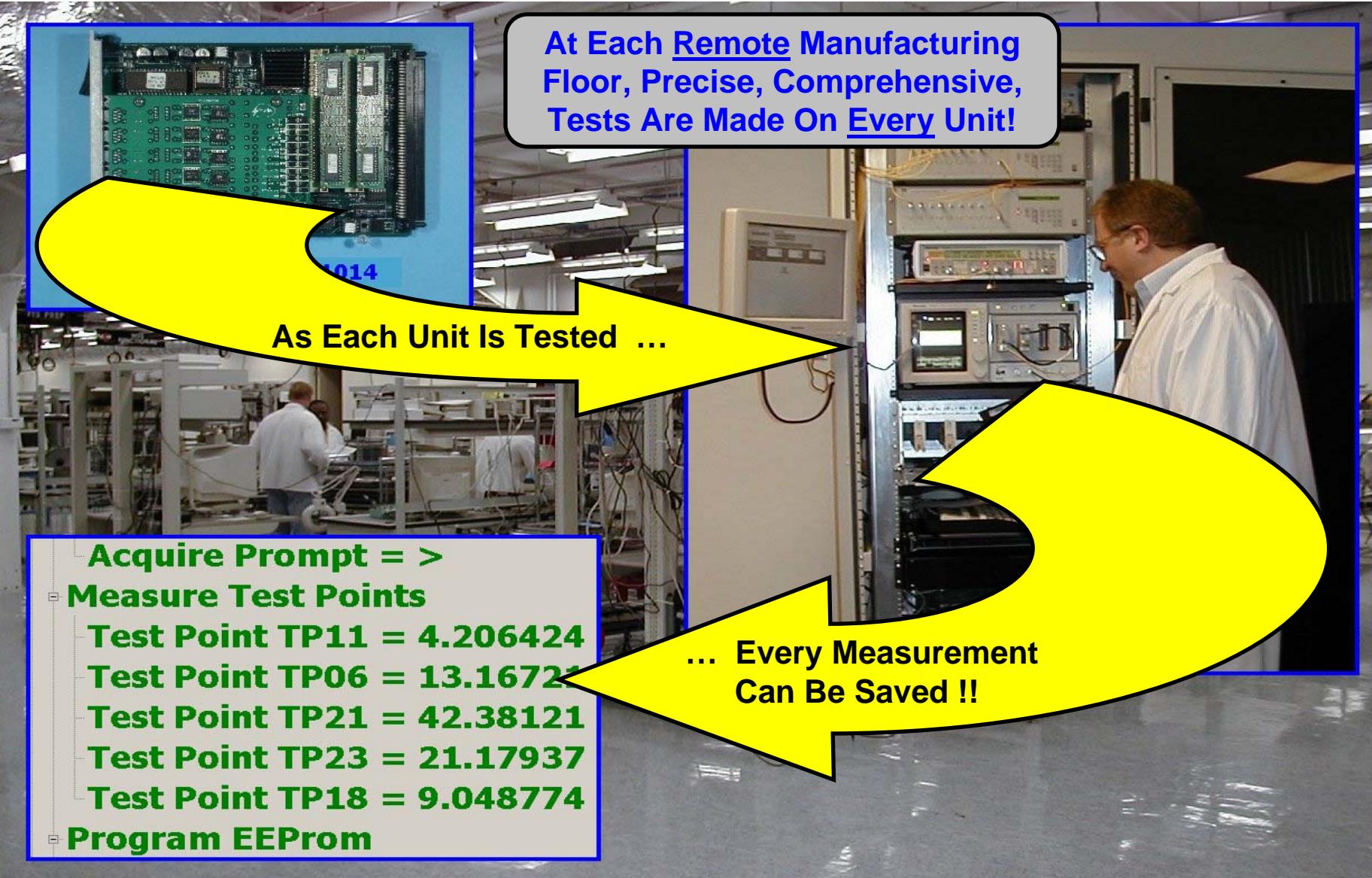
Quality: 93.80%

Cycle Time: 90.7 Hours

Work-In-Process: 073

Shipments: 1248 of 1447

Executive EZ Dashboard Details

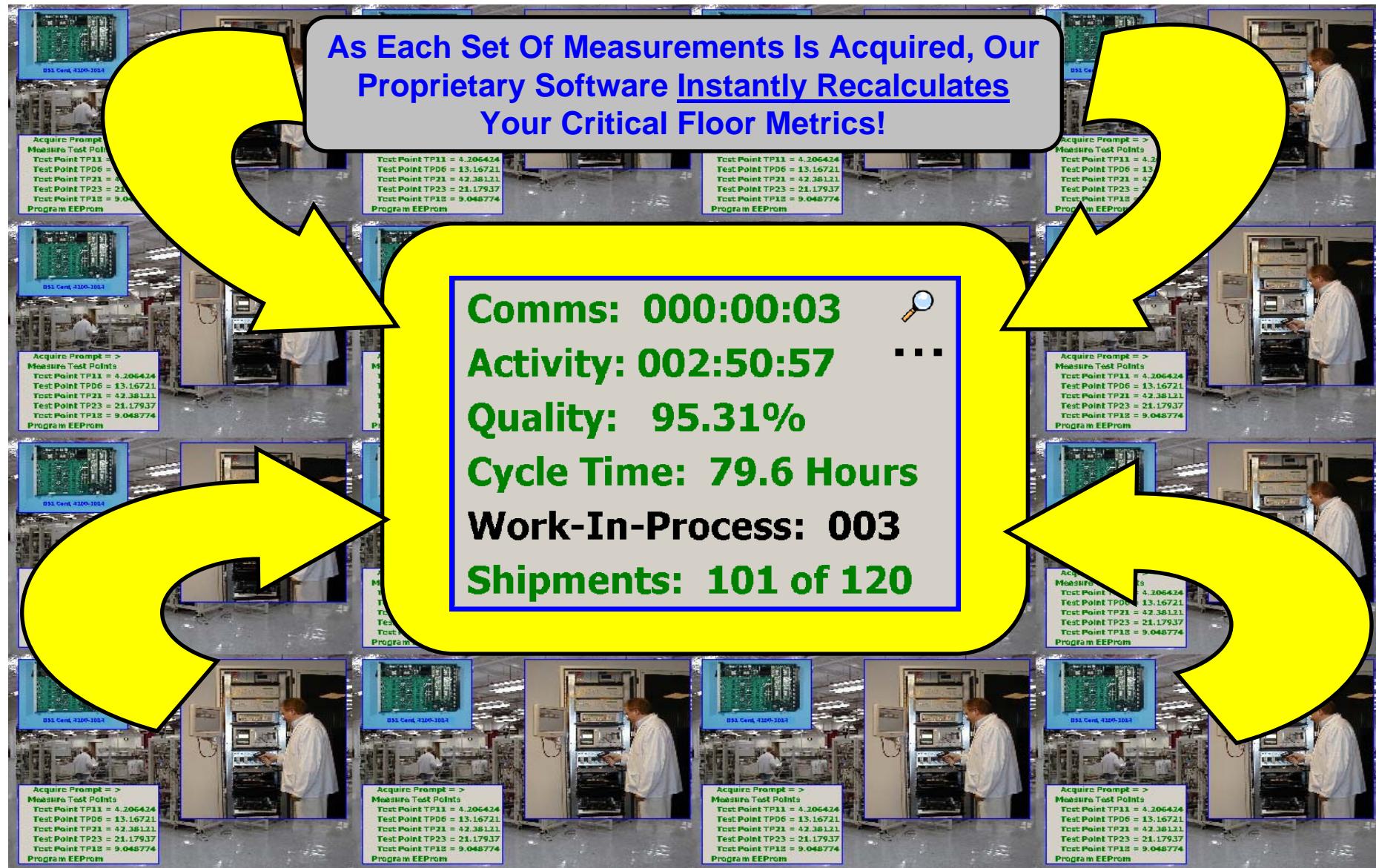


Executive EZ Dashboard Details



As Each Set Of Measurements Is Acquired, Our Proprietary Software Instantly Recalculates Your Critical Floor Metrics!

Comms: 000:00:03 
Activity: 002:50:57 
Quality: 95.31%
Cycle Time: 79.6 Hours
Work-In-Process: 003
Shipments: 101 of 120



Executive EZ Dashboard Details

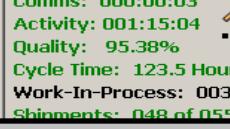
Tony's Desk (TM) [RIKER] 20051004_165635

ATDMCo

 Time Domain Solutions

Executive EZ-Dashboard™ Global Operations 24x7

2005-03-14
 11:34:46

Floors	Products	Product Totals			
	Baylek Systems  Nashville, Tennessee	K Bell Technologies  Palo Alto, California	Scandia Manufacturing  San Luis, Mexico	BETA-TECH Communications  KELANG, MALAYSIA	
	 DS3 Card, 4200-1011 Comms: 000:00:03 Activity: 005:05:26 Quality: 95.56% Cycle Time: 92.2 Hours Work-In-Process: 002 Shipments: 056 of 070	 OC3 Card, 4200-1012 Comms: 000: Activity: 001: Quality: 96.5 Cycle Time: 7 Work-In-Pro Shipments: 1	 DS1 Card, 4200-1014 Comms: 000: Activity: 009: Quality: 95.3 Cycle Time: 8 Work-In-Pro Shipments: 10	 4-Slot Chassis, 4200-1025 Comms: 000:00:04 Activity: 000:31:14 Quality: 94.67% Cycle Time: 63.7 Hours Work-In-Process: 004 Shipments: 055 of 060	 Comms: 000:00:02 Activity: 005:58:27 Quality: 96.35% Cycle Time: 99.7 Hours Work-In-Process: 013 Shipments: 221 of 250
	 Comms: 000: Activity: 001: Quality: 96.5 Cycle Time: 7 Work-In-Pro Shipments: 1	 Comms: 000:00:02 Activity: 001:05:28 Quality: 91.03% Cycle Time: 95.5 Hours Work-In-Process: 028 Shipments: 404 of 482	 Comms: 000:00:02 Activity: 005:02:05 Quality: 94.89% Cycle Time: 84.6 Hours Work-In-Process: 020 Shipments: 414 of 480	 Comms: 000:00:02 Activity: 002:37:18 Quality: 94.64% Cycle Time: 83.3 Hours Work-In-Process: 011 Shipments: 212 of 235	 Comms: 000:00:02 Activity: 003:40:50 Quality: 93.81% Cycle Time: 90.6 Hours Work-In-Process: 072 Shipments: 1251 of 1447
Floor Totals					
	Comms: 000:00:03 Activity: 004:08:48 Quality: 95.76% Cycle Time: 78.0 Hours Work-In-Process: 018 Shipments: 325 of 392	Comms: 000:00:03 Activity: 003:04:36 Quality: 94.62% Cycle Time: 104.6 Hours Work-In-Process: 018 Shipments: 279 of 305	Comms: 000:00:02 Activity: 004:28:30 Quality: 98.55% Cycle Time: 100.8 Hours Work-In-Process: 018 Shipments: 290 of 335	Comms: 000:00:02 Activity: 003:01:24 Quality: 95.70% Cycle Time: 82.8 Hours Work-In-Process: 018 Shipments: 357 of 415	Comms: 000:00:02 Activity: 003:40:50 Quality: 93.81% Cycle Time: 90.6 Hours Work-In-Process: 072 Shipments: 1251 of 1447

Then, Our Executive EZ Dashboard™ System Delivers, Organizes, Integrates, and Presents These Metrics In Real Time To The Corporate Desktop, Laptop, And Wall Displays Of Your Choosing.

Executive EZ Dashboard Details

Tony's Desk (TM) [RIKER] 20051004_165635

ATDMCo

 Time Domain Solutions

Each Cell In The Matrix Represents One Product Manufactured On One Floor.

2005-03-14 11:34:46

Floors	Products	Product Totals					
Products	Baylek Systems Nashville, Tennessee	K Bell Technologies Palo Alto, California	Scandia Manufacturing San Luis, Mexico	BETA-TECH Communications KELANG, MALAYSIA			
	DS3 Card, 4200-1011	DS3 Card At Baylek	Comms: 000:00:03 Activity: 001:15:04 Quality: 95.38% Cycle Time: 123.5 Hours Work-In-Process: 003 Shipments: 048 of 055	Comms: 000:00:02 Activity: 012:46:14 Quality: 96.85% Cycle Time: 92.6 Hours Work-In-Process: 003 Shipments: 054 of 060	Comms: 000:00:00 Activity: 004:47:08 Quality: 97.33% Cycle Time: 94.3 Hours Work-In-Process: 005 Shipments: 063 of 065	Comms: 000:00:02 Activity: 005:58:27 Quality: 96.35% Cycle Time: 99.7 Hours Work-In-Process: 013 Shipments: 221 of 250	
	OC3 Card, 4200-1012	OC3 Card At Baylek	Comms: 000:00:02 Activity: 001:27:08 Quality: 96.58% Cycle Time: 71.9 Hours Work-In-Process: 008 Shipments: 113 of 142	Comms: 000:00:03 Activity: 001:03:15 Quality: 94.35% Cycle Time: 95.9 Hours Work-In-Process: 003 Shipments: 092 of 100	Comms: 000:00:00 Activity: 001:42:30 Quality: 74.37% Cycle Time: 145.6 Hours Work-In-Process: 009 Shipments: 084 of 100	Comms: 000:00:02 Activity: 000:09:04 Quality: 95.56% Cycle Time: 80.7 Hours Work-In-Process: 008 Shipments: 115 of 140	Comms: 000:00:02 Activity: 001:05:28 Quality: 91.03% Cycle Time: 95.5 Hours Work-In-Process: 028 Shipments: 404 of 482
	DS1 Card, 4200-1014	DS1 Card At Beta-Tech	Comms: 000:00:05 Activity: 009:31:26 Quality: 95.39% Cycle Time: 85.1 Hours Work-In-Process: 004 Shipments: 101 of 120	Comms: 000:00:04 Activity: 001:09:55 Quality: 94.39% Cycle Time: 89.0 Hours Work-In-Process: 009 Shipments: 095 of 100	Comms: 000:00:01 Activity: 002:37:23 Quality: 95.31% Cycle Time: 79.7 Hours Work-In-Process: 003 Shipments: 101 of 120	Comms: 000:00:04 Activity: 005:02:05 Quality: 94.89% Cycle Time: 84.6 Hours Work-In-Process: 020 Shipments: 414 of 480	DS1 Card At Beta-Tech
	4-Slot Chassis, 4200-1025	4-Slot Chassis At K Bell	Comms: 000:00:04 Activity: 000:31:14 Quality: 94.67% Cycle Time: 63.7 Hours Work-In-Process: 004 Shipments: 055 of 060	Comms: 000:00:03 Activity: 003:04:36 Quality: 94.62% Cycle Time: 104.6 Hours Work-In-Process: 018 Shipments: 279 of 305	Comms: 000:00:02 Activity: 004:28:30 Quality: 88.55% Cycle Time: 100.8 Hours Work-In-Process: 018 Shipments: 290 of 335	Comms: 000:00:02 Activity: 000:19:51 Quality: 96.81% Cycle Time: 70.9 Hours Work-In-Process: 001 Shipments: 062 of 070	Comms: 000:00:02 Activity: 002:37:18 Quality: 94.64% Cycle Time: 83.3 Hours Work-In-Process: 011 Shipments: 212 of 235
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Executive EZ Dashboard Details

Return

Tony's Desk (TM) [RIKER] 20051004_165635

ATDMCo

 Time Domain Solutions

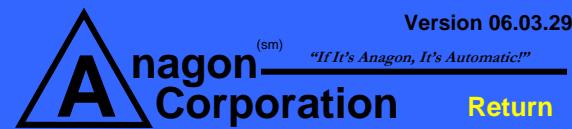
All Information Is Constantly Updating, 24/7! 2005-03-14 11:34:46

Floors		Product Totals			
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Trouble Spots Are Color Coded!

Totals And Grand Totals Are Shown!

Executive EZ Dashboard Details



Return

TONY'S DESK (TM) [PICARD] 20051115_151640

ATDMCo
Time Domain Solutions

You Can Get Trustworthy Answers To Important High Level Questions In Seconds Instead Of Days!

2005-03-14 09:39:35

Floors

Products

Baylek Systems
Nashville, Tennessee

Are My Total Shipments On Track For This Quarter ?

BETA-TECH Communications KELANG, MALAYSIA

Comms: 000:00:02

Activity: 003:43:22

Quality: 93.80%

Cycle Time: 90.7 Hours

Work-In-Process: 073

Shipments: 1248 of 1447

DS3 Card, 4200-1011

OC3 Card, 4200-1012

DS1 Card, 4200-1014

4-Slot Chassis, 4200-1025

Σ

Yes !

Executive EZ Dashboard Details

Return

Tony's Desk (TM) [PICARD] 20051115_151640

ATDMCo

 Time Domain Solutions

You Can Also Get Graphical Answers With A Single Click!

2005-03-14 09:40:12

Floors

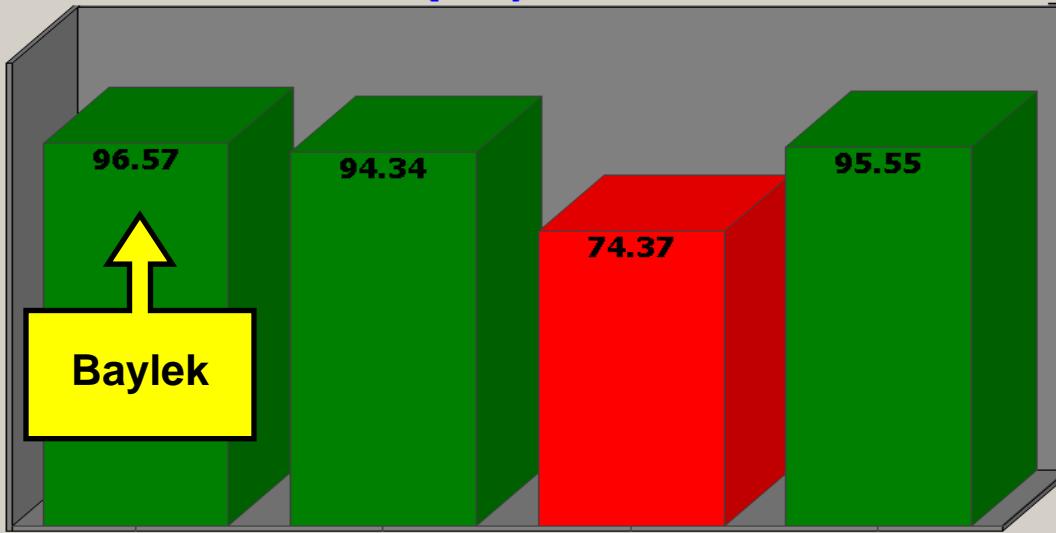
Products

Baylek Systems
 Nashville, Tennessee

BETA-TECH Communications
 KELANG, MALAYSIA

Which Contract Manufacturer Has The Best OC3 Quality ?

4200-1012 Quality Across All Floors



Product Totals

Click Here

Comms: 000:00:04 Activity: 004:16:04 Quality: 96.35% Cycle Time: 99.6 Hours Work-In-Process: 014 Shipments: 220 of 250

Comms: 000:00:04 Activity: 004:20:12 Quality: 94.89% Cycle Time: 84.7 Hours Work-In-Process: 027 Shipments: 404 of 482

Comms: 000:00:04 Activity: 003:40:31 Quality: 94.89% Cycle Time: 84.7 Hours Work-In-Process: 019 Shipments: 414 of 480

Comms: 000:00:04 Activity: 004:39:14 Quality: 94.62% Cycle Time: 83.6 Hours Work-In-Process: 013 Shipments: 210 of 235

Comms: 000:00:04 Activity: 003:44:00 Quality: 93.80% Cycle Time: 90.7 Hours Work-In-Process: 073 Shipments: 1248 of 1447

Floor Totals

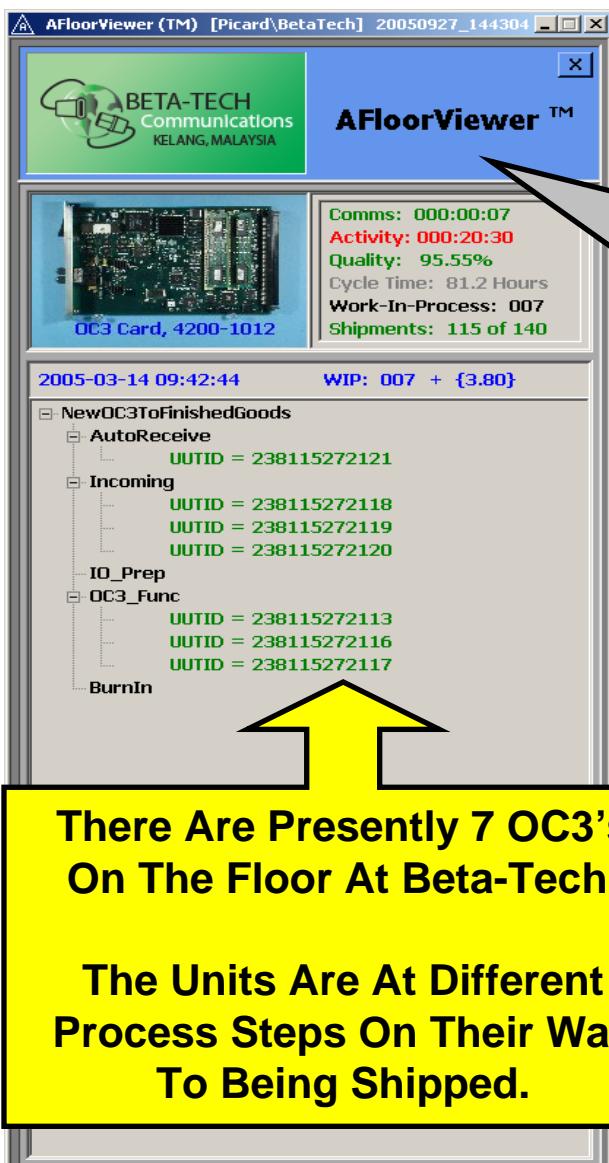
Comms: 000:00:04 Activity: 005:10:18 Quality: 95.75% Cycle Time: 77.8 Hours Work-In-Process: 018 Shipments: 325 of 392

Comms: 000:00:04 Activity: 003:16:57 Quality: 94.62% Cycle Time: 104.8 Hours Work-In-Process: 018 Shipments: 278 of 305

Comms: 000:00:05 Activity: 004:19:52 Quality: 88.54% Cycle Time: 100.7 Hours Work-In-Process: 018 Shipments: 290 of 335

Comms: 000:00:04 Activity: 002:08:54 Quality: 95.70% Cycle Time: 83.2 Hours Work-In-Process: 019 Shipments: 355 of 415

Executive EZ Dashboard Details



There Are Presently 7 OC3's On The Floor At Beta-Tech.

The Units Are At Different Process Steps On Their Way To Being Shipped.

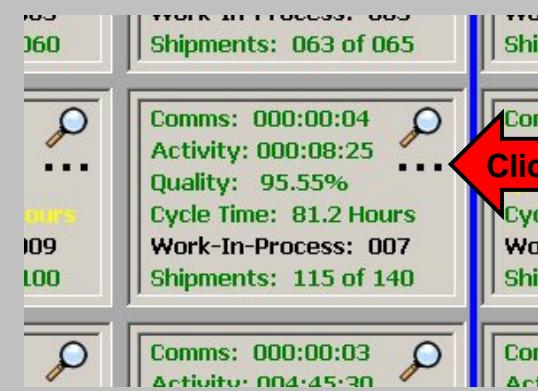
OC3 Card, 4200-1012

Comms: 000:00:07
Activity: 000:20:30
Quality: 95.55%
Cycle Time: 81.2 Hours
Work-In-Process: 007
Shipments: 115 of 140

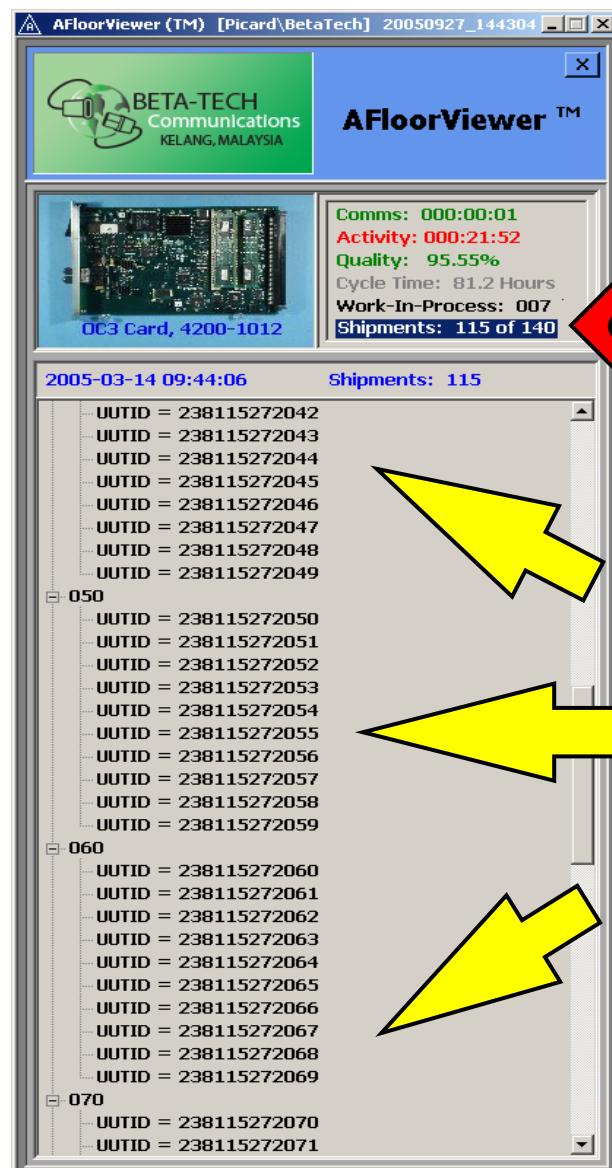
2005-03-14 09:42:44 WIP: 007 + {3.80}

- NewOC3ToFinishedGoods
 - AutoReceive UUTID = 238115272121
 - Incoming
 - UUTID = 238115272118
 - UUTID = 238115272119
 - UUTID = 238115272120
 - IO_Prep
 - OC3_Func
 - UUTID = 238115272113
 - UUTID = 238115272116
 - UUTID = 238115272117
 - BurnIn

If You Need Backup Details, Simply Click On The Cell Of Interest And Anagon's AFloorViewer™ Provides Detailed Status Within The Contract Manufacturer Floor!



Executive EZ Dashboard Details



We Can Also Examine Units
That Have Already Shipped !

Click Here

Here Are The 115
Shipped Units.



Anagon Corporation

"If It's Anagon, It's Automatic!"

Return

The screenshot displays two windows side-by-side. The left window is 'AFloorViewer' showing a list of UUTIDs and a summary of activity. The right window is 'ATraveler' showing a detailed history for UUTID 238115272073, including events, steps, and measurements. A red arrow points to the UUTID 238115272073 entry in the AFloorViewer list, with the text 'Click Here' overlaid. A large text box in the foreground highlights the ATraveler toolset's features.

ATraveler (TM) Current Build = 20050929_153936

ATraveler™
UUTID = 238115272073

Currently At: :: AutoShip

Details 2005-03-14 09:33:55.187

===== EVENT DETAILS =====

UUTID = "238115272073"
UUTType = "4200-1012"
Revision = "Rev4"
Event_DateTime = "2005-02-15 18:34:50.817"
Event_Duration = "161.496"
FloorID = "BETA-TECH"
ProcessFlowID = "NewOC3ToFinishedGoods"
ProcessStepID = "IO_Prep"
WorkstationID = "ATDMCo1"
OperatorID = "Aaron Jones"
Event_Status = "FAILED"
ProductionStatus = "PSTATUS_NORMAL"
YieldInfo = "YIELD_NA"

UUT Type = 4200-1012 Revision = Rev4

Events: 7 Steps: 34 Meas: 84

238115272073 -- IO_Prep

- UUT Identified
UUTID = 238115272073
- UUT Part Number Revision Labels
Acquire Part Number Label = 4200-1012
Verify Part Number Label = 4200-1012
Acquire Revision Label = Rev4
Verify Revision Label = Rev4
- UUT Supply Current
Power Off = 0.01006047
Power On = 1.311601
- UUT Boot Up
Service Diagnostic Version = 3.1.04
Application Version = 1.23.10C
Acquire Prompt = >
- Measure Test Points
Test Point 1 = 1861048
Test Point 2 = 12.2229
Test Point 3 = 41.46489
Test Point 4 = 17.21668
Test Point 5 = 11
Test Point 6 = 10
Test Point 7 = 9
Test Point 8 = 8
Test Point 9 = 7
Test Point 10 = 6
Test Point 11 = 5
Test Point 12 = 4
Test Point 13 = 3
Test Point 14 = 2
Test Point 15 = 1
Test Point 16 = 0

Labels
Part Number Label = 4200-1012
Revision Label = 4200-1012
Acquire Revision Label = Rev4
Verify Revision Label = Rev4

070
UUTID = 238115272070
UUTID = 238115272071
UUTID = 238115272072
UUTID = 238115272073
UUTID = 238115272074
UUTID = 238115272075
UUTID = 238115272076
UUTID = 238115272077
UUTID = 238115272078
UUTID = 238115272079

080
UUTID = 238115272080

090
UUTID = 238115272095
UUTID = 238115272096
UUTID = 238115272097
UUTID = 238115272098
UUTID = 238115272099

Click Here

Perfect For Engineering, Anagon's ATraveler™ Toolset Provides An Organized, Detailed Manufacturing History For Any Individual Unit Produced! Every Event, Every Test Step, And Every Measurement!

Executive EZ Dashboard Details

Tony's Desk (TM) [RIKER] 20051004_165635

ATDMCo

 Time Domain Solutions

Imagine This Application Continually Running On Your Conference Room Wall! Think About Its Impact!

2005-03-14 11:34:46

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Floors	Baylek Systems Nashville, Tennessee	K Bell Technologies Palo Alto, California	Scandia Manufacturing San Luis, Mexico	BETA-TECH Communications KELANG, MALAYSIA	Product Totals		
	 DS3 Card, 4200-1011	Comms: 000:00:03 Activity: 005:05:26 Quality: 95.56% Cycle Time: 92.2 Hours Work-In-Process: 002 Shipments: 056 of 070	Comms: 000:00:03 Activity: 001:15:04 Quality: 95.38% Cycle Time: 123.5 Hours Work-In-Process: 003 Shipments: 048 of 055	Comms: 000:00:02 Activity: 012:46:14 Quality: 96.85% Cycle Time: 92.6 Hours Work-In-Process: 003 Shipments: 054 of 060	Comms: 000:00:00 Activity: 004:47:08 Quality: 97.33% Cycle Time: 94.3 Hours Work-In-Process: 005 Shipments: 063 of 065	Comms: 000:00:02 Activity: 005:58:27 Quality: 96.35% Cycle Time: 99.7 Hours Work-In-Process: 013 Shipments: 221 of 250	
	 OC3 Card, 4200-1012	Comms: 000:00:02 Activity: 001:27:08 Quality: 96.58% Cycle Time: 71.9 Hours Work-In-Process: 008 Shipments: 113 of 142	Comms: 000:00:03 Activity: 001:03:15 Quality: 94.35% Cycle Time: 95.9 Hours Work-In-Process: 003 Shipments: 092 of 100	Comms: 000:00:00 Activity: 001:42:30 Quality: 74.37% Cycle Time: 145.6 Hours Work-In-Process: 009 Shipments: 084 of 100	Comms: 000:00:02 Activity: 000:09:04 Quality: 95.56% Cycle Time: 80.7 Hours Work-In-Process: 008 Shipments: 115 of 140	Comms: 000:00:02 Activity: 001:05:28 Quality: 91.03% Cycle Time: 95.5 Hours Work-In-Process: 028 Shipments: 404 of 482	
	 DS1 Card, 4200-1014	Comms: 000:00:05 Activity: 009:31:26 Quality: 95.39% Cycle Time: 85.1 Hours Work-In-Process: 004 Shipments: 101 of 120	Comms: 000:00:04 Activity: 001:09:55 Quality: 94.39% Cycle Time: 89.0 Hours Work-In-Process: 009 Shipments: 095 of 100	Comms: 000:00:01 Activity: 002:37:23 Quality: 95.31% Cycle Time: 79.7 Hours Work-In-Process: 003 Shipments: 101 of 120	Comms: 000:00:00 Activity: 006:49:37 Quality: 94.50% Cycle Time: 84.7 Hours Work-In-Process: 004 Shipments: 117 of 140	Comms: 000:00:04 Activity: 005:02:05 Quality: 94.89% Cycle Time: 84.6 Hours Work-In-Process: 020 Shipments: 414 of 480	
	 4-Slot Chassis, 4200-1025	Comms: 000:00:04 Activity: 000:31:14 Quality: 94.67% Cycle Time: 63.7 Hours Work-In-Process: 004 Shipments: 055 of 060	Comms: 000:00:03 Activity: 008:50:13 Quality: 94.93% Cycle Time: 136.2 Hours Work-In-Process: 003 Shipments: 044 of 050	Comms: 000:00:02 Activity: 000:47:55 Quality: 91.77% Cycle Time: 73.2 Hours Work-In-Process: 003 Shipments: 051 of 055	Comms: 000:00:02 Activity: 000:19:51 Quality: 96.81% Cycle Time: 70.9 Hours Work-In-Process: 001 Shipments: 062 of 070	Comms: 000:00:02 Activity: 002:37:18 Quality: 94.64% Cycle Time: 83.3 Hours Work-In-Process: 011 Shipments: 212 of 235	
Floor Totals	Comms: 000:00:03 Activity: 004:08:48 Quality: 95.76% Cycle Time: 78.0 Hours Work-In-Process: 018 Shipments: 325 of 392	Comms: 000:00:03 Activity: 003:04:36 Quality: 94.62% Cycle Time: 104.6 Hours Work-In-Process: 018 Shipments: 279 of 305	Comms: 000:00:02 Activity: 004:28:30 Quality: 88.55% Cycle Time: 100.8 Hours Work-In-Process: 018 Shipments: 290 of 335	Comms: 000:00:02 Activity: 003:01:24 Quality: 95.70% Cycle Time: 82.8 Hours Work-In-Process: 018 Shipments: 357 of 415	Comms: 000:00:02 Activity: 003:40:50 Quality: 93.81% Cycle Time: 90.6 Hours Work-In-Process: 072 Shipments: 1251 of 1447		